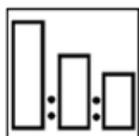


Description:

This 2k Clear coat system has excellent adhesion to waterborne and solvent basecoats and is very easy to apply. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24 hours without additional sanding.

Suitable Substrates:

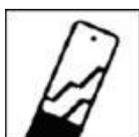
- **ProMIX Eclipse** basecoat
 - **ProXL H²O** basecoat
-



Mix 2:1 with any of the following hardeners:

- EMSN normal
- EMSF fast
- EMSXF extra fast

Potlife: 5h at 20°C



5-10% **ProMIX Eclipse** Thinner
16-18s / DIN 4 mm / 20°C



Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure
2 = 50 – 60 micron



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure
2 = 50 – 60 micron



Wait 10 min before increasing temperature
Bake 20 min at 60°C panel temperature



Short Wave 8 min
The object should be maintained at greater than 60cm from source.



Wear suitable protection

Flash Point: 25°C

Specific Gravity: 0.985 kg/cm³

Solids Content: 52.6 % by weight

Coverage: 8 - 9 m²/l at 50 micron dry film thickness (theoretical)

SDS: See the safety data sheet.

DISCLAIMER OF LIABILITY

The information contained in this Technical Data Sheet is correct to the best of Alpha Coatings Limited trading as Capella Solutions Group's ("Capella") knowledge, however, you must satisfy yourselves that the Goods are suitable for your needs by way of your independent testing or other processes. Capella makes no warranty, representation, or guarantee regarding the information contained in the Technical Data Sheet or the suitability of its products and services for any particular purpose, nor does Capella assume liability arising out of the application or use of the Goods other than any liability which cannot be limited by law including but not limited to liability for: (a) death or personal injury caused by negligence; (b) fraud or fraudulent misrepresentation; and (c) breach of the terms implied by section 12 of the Sales of Goods Act 1979, in such circumstances Capella's total liability shall not exceed the cost of the Goods. Capella's total liability includes liability in contract, tort, negligence, breach of statutory duty, or otherwise. It is the Customer's responsibility to ensure that the guidance on the Technical Data Sheet is followed.