

Description:

ProXL H²O is a premium, high quality Waterborne Automotive Basecoat, which offers outstanding one coat coverage, leading to a high efficiency, and ease of use and complies with all applicable VOC regulations when properly clear coated.

Suitable Substrates:

- Original or old Paint
- 2K Top-coat
- 2K Clear-coat
- 2K Primer
- **ProXL XLPrime**

Surface Preparation:

- Degrease with **ProXL H²O** W222 degreaser
- Sand and Prime as needed
- Finish sand with P800 by hand or P500-600 with orbital sander.
Note: Allow wet-sanded surfaces to thoroughly dry before Clean-Wipe and painting.
- Clean thoroughly with **ProXL H²O** WS222 Clean-Wipe to clean substrate free of silicone, dirt, and foreign contaminants. **Wipe dry completely before applying color.**
- Use only special “Base Coat Tack Rags” that leave no sticky trace behind.



Clear panels prior to painting with **ProXL H²O** W222 degreaser



Mixing ratio is 1 part **ProXL H²O** Basecoat to 10% - 20% demineralized water
Optimum viscosity 22 to 24 sec/DIN4mm/ 20°C

ProXL H²O -Waterbased Automotive Basecoat



HVLP 1.2 – 1.3
2.4-3.0 bar inlet pressure



LVLP 1.2 – 1.3
1.6-1.8 bar inlet pressure



1 full coat 15-25µm followed by a drop coat at 1.5 Bar



20-30 mins. @ 70°F
Flash off time can be reduced by:

- Using air blower
- Spray booth blower system
- Infrared drying
- Increasing spray booth temperature



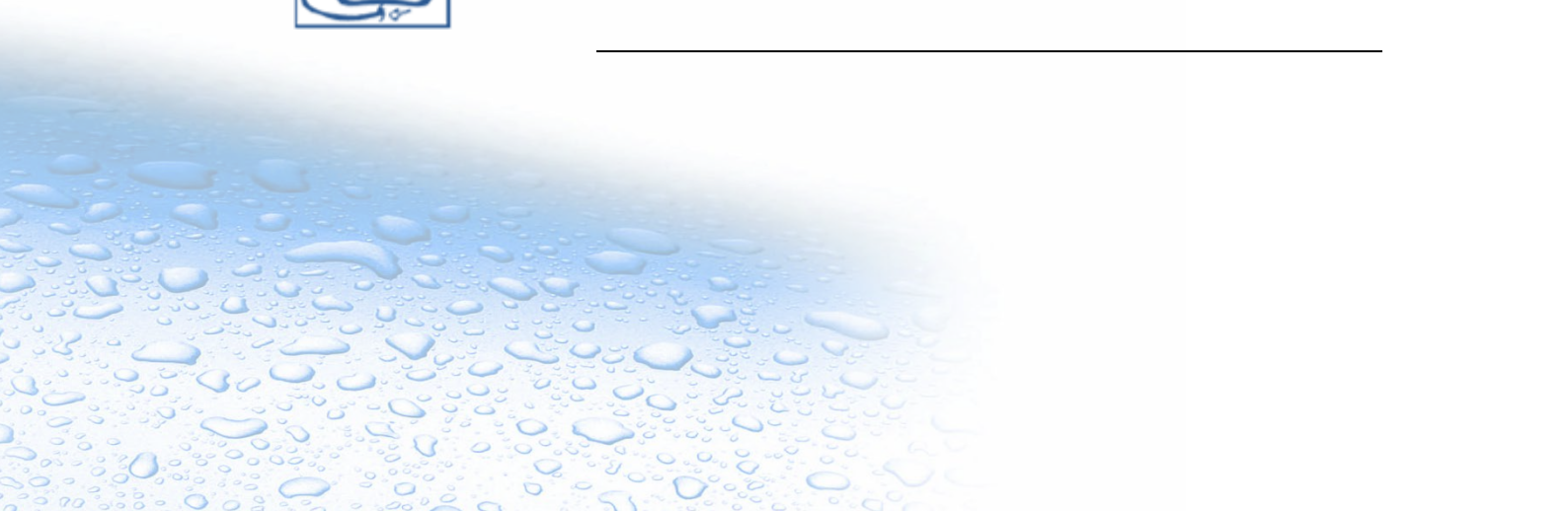
Dust free	20-30 mins. @ 70°F
Tack free	20-30 mins. @ 70°F
Tape time	45-60 mins. @ 70°F



ProXL H²O clear coats



Wear suitable protection



ProXL H²O -Waterbased Automotive Basecoat


Flash Point: 17°C (55.4°F)

Specific Gravity: 1.47 kg/lit

Solids Content: 61.2 % by weight

VOC: less than 420 g/lit

SDS: See the safety data sheet



t: +44 (0)1634 823900
e: sales@capellasolutionsgroup.com
www.capellasolutionsgroup.com